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D350-616-011
Job Sheet 200507

**Part No:** D350-616-011**Job Qty:** 1 pcs**Part Name:** Full Emergency Litter**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 9/12/19**Job Tracking No:****Due Date:** 10/31/19**Created By:** Jennifer Renwick**Type:** Stock**Description:** SIOP

Note: DWG REV H IPP E 03.04.04 Reformat KJ/RF IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP
REV:G 13.05.21 AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19 NOW @ CHG007 DD VERF:JLM

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
101	Small Fab - 1	1 pcs	10/31/19		0.00	0.65	Small Fab - 1	OCT 04 2019
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
							Small Fab - 8	
105	QC 5	1 pcs	10/31/19		0.00	0.00	QC 5 - 10	OCT 04 2019
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
							QC 5 - 61	

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				QC 5 - 81	
119	Packaging 1-1 - Pick Kit - B4B	1 pcs	10/31/19	0.00 0.00	Packaging 1 - 1 - B4B
					Packaging 1 - 2 - B4B
					Packaging 1 - 3 - B4B
					Packaging 1 - 4 - B4B
					Packaging 1 - 5 - B4B
					Packaging 1 - 6 - B4B
					Packaging 1 - 7 - B4B
					Packaging 1 - 8 - B4B
					Packaging 1 - 9 - B4B
					Packaging 1 - 10 - B4B
					Packaging 1 - 11 - B4B
					Packaging 1 - 12 - B4B
					Packaging 1 - 13 - B4B
					Packaging 1 - 14 - B4B
					Packaging 1 - 15 - B4B
					Packaging 1 - 16 - B4B
					Packaging 1 - 17 - B4B
					Packaging 1 - 18 - B4B
					Packaging 1 - 19 - B4B
					Packaging 1 - 20 - B4B
					Packaging 1 - 21 - B4B
					Packaging 1 - 22 - B4B
					Packaging 1 - 23 - B4B
					Packaging 1 - 24 - B4B
					Packaging 1 - 25 - B4B
					Packaging 1 - 26 - B4B
					Packaging 1 - 27 - B4B
					Packaging 1 - 28 - B4B
					Packaging 1 - 29 - B4B
					Packaging 1 - 30 - B4B
					Packaging 1 - 31 - B4B
					Packaging 1 - 32 - B4B
					Packaging 1 - 33 - B4B
					Packaging 1 - 34 - B4B
					Packaging 1 - 35 - B4B
					Packaging 1 - 36 - B4B
120	QC 4	1 pcs	10/31/19	0.00 0.00	QC 4 - 28
					QC 4 - 58
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
					QC 4 - 68
					QC 4 - 72
					QC 4 - 74
					QC 4 - 75
130	Packaging 3-1 - Stock - B4B	1 pcs	10/31/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B

ML 15/10/19

DAS
78
9-89

OCT 15 2019

				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	DAS 78 OCT 1 5 2019
				Packaging 3 - 26 - B4B	9-89
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	10/31/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	OCT 1 6 2019
140 QC 21 - FG	1 pcs	10/31/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	OCT 1 6 2019 DAS 76 9-89
				QC 21 - SA - 53	

Part Op 101 - (Small Fab) 1- Assemble as per Dwg D2370 2- Transfer drill using D4812-041 as template and open to size 0.250"
 Descriptions: as per Dwg D2370 AND DT9935 DRILL JIG 3- Ensure fit of D4812-041 and remove for shipping ***D4812-041 MUST STAY WITH LITTER FRAME*** 4- Deburr
 105 - (QC5- Inspect part completeness to step on W/O)
 119 - (Pick Kit)
 120 - (QC4- 100% Inspect kits for completeness)
 130 - Identify and pack for shipping as per PPP D350-616-011 Location: _____ PPP Rev: _____
 135 - (Document Control) Photocopy bluefile and create labels per PPP D350-616-011 CHG007
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2370-1	Litter Frame Assembly	1 pcs (1 ea)	101-Small Fab - 1	3215010
D4812-041	Patient Stop Assembly	1 pcs (1 ea)	101-Small Fab - 1	3213778
D350-616-013	Deck Plate & Tie Down	1 pcs (1 ea)	119-Packaging 1-1 - Pick Kit - B4B	5221702

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
101-Small Fab - 1	D2370-1	1	0	0
	D4812-041	1	0	0
119-Packaging 1-1 - Pick Kit - B4B	D350-616-013	1	1	0

Part Specifications

Specifications could not be found.

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Change Record

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Part Number: D350-616-011

Description: EMERGENCY LITTER

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